## UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS

NEW BRUNSWICK NUNAVUT

NOVA SCOTIA YUKON

PRINCE EDWARD ISLAND

NEWFOUNDLAND AND LABRADOR

MANUFACTURERS NAME: Swagelok Company	
MANOT ACTURERS ATTITUDES.	
MANUFACTURERS ADDRESS: 29500 Solon Road, Solon, Ohio 441;	9 USA
A Pipe fittings, including couplings, leas, elbows, Ys, plugs, unions, pipe caps, of Flanges all flanges  C Valves: all fine valves  Expansion joints, flexible connections, and hose assemblies: all types  Expansion joints, flexible connections, and hose assemblies: all types  Strainers, filters, separators, and steam traps  F Measuring devices, including pressure gauges, level gauges, sight glasses, level pressure transmitters  G Certified capacity-rated pressure relief devices acceptable as primary over presoilers, pressure vessels, piping and fusible plugs  H Pressure retaining components that do not foll into acceptable.	reducers  ASME B31.3 for unlisted components and ISO 10380
N Nuclear components. Class 1 □ Class 2 □ Class 3 □, (Meeting AECB or A SHOW MANUFACTURERS NAME, TRADEMARK, OR LOGO AS IT WILL APPE	SME requirements)
Swagelok	FORGED IN WELDED IN WROUGHT IN CAST IN OTHER WOULD THE CAST IN OTHER WOULD THE CAST IN THE
LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE AC ISO 9001:2015 Certificate, Attachment A, Attachment B, Calalog Informa	UAL ITEMS TO BE REGISTERED.
ECLARATION:  Del Feldman, Vice President, Engineering (1906 Police 3) employed by Swagclok Co  Sponsibility for the quality of the end product do solemnly declare that the  y knowledge represents the product for which registration is sought. The	and the person listing the authority and
inperature ratings, and identification markings are in accordance with the anufacture of these fittings is regulated by a Quality Control Program which part and has been verified by BCT.	nerein named standards. I further declare that the hextends to each plant where fabrication occurs in whole
in part and has been unfailed by a Quality Control Program which has an ufacture of these fittings is regulated by a Quality Control Program which has been unfailed.	nerein named standards. I further declare that the nerein named standards. I further declare that the hextends to each plant where fabrication occurs in whole being suitable for Ihal purpose and I make this solemn e same force and effect as if made under oath.
inperature ratings, and identification markings are in accordance with the anufacture of these fittings is regulated by a Quality Control Program which in part and has been verified by <u>BSI</u> as claration conscientiously believing it to be true, and knowing that it is of the structure of the str	nerein named standards. I further declare that the hextends to each plant where fabrication occurs in whole
anufacture of these fittings is regulated by a Quality Control Program which in part and has been verified by BSI as claration conscientiously believing it to be true, and knowing that it is of the gnature of Declarer:  I clared before me at SOLON, STATE of OHLO  is 31 day of JANNAPY AD 2023  mmissioner of Oaths  Notary Public: (sign)  Affix Official seal to the right)	Descriptions in materials of construction, pressure rerein named standards. I further declare that the hextends to each plant where fabrication occurs in whole being suitable for Ihal purpose and I make this solemn e same force and effect as if made under oath.  DEFFREY C. TRUMBULE Notary Public Profit of Chick The Recorded in Lake County Cartificate 2020-RE-813893 My Commission Expires April 15, 2025
anufacture of these fittings is regulated by a Quality Control Program which in part and has been verified by BSI as claration conscientiously believing it to be true, and knowing that it is of the gnature of Declarer:  Included before me at SOLON, STATE of OHID  Is 31 day of JANNARY AD 2023  mmissioner of Oaths Notary Public: (sign)  This space for Regulatory Aut  This registration must be revalidated after ten (10) years.  OD20522.5 Add1	DEFFREY C. TRUMBULE Notary Public Recorded in Lake County Certificate P 2025  My Commission Expires  April 15, 2025  Mority use  P April 15, 2025  April 15, 2025
anufacture of these fittings is regulated by a Quality Control Program which in part and has been verified by BSI as claration conscientiously believing it to be true, and knowing that it is of the gnature of Declarer:  Solon, STATE of Ohio  is 31 day of JANNARY AD 2023  mmissioner of Oaths Notary Public: (sign)  Affix Official seal to the right)  This registration must be revalidated after ten (10) years.	Descriptions, materials of construction, pressure merein named standards. I further declare that the hextends to each plant where fabrication occurs in whole being suitable for that purpose and I make this solemn e same force and effect as if made under oath.  DEFFREY C. TRUMBULE Notary Public P / Stitle of OhioR T H E Reported in Lake County Carillibate 2020-RE-813693 My Commission Expires April 15, 2025



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Technical Standards and Safety Authority

Boilers and Pressure Vessels Safety

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# Attachment B: Scope of Registration for Swagelok FX Series Hose Assemblies (Category D)

#### **Product Scope**

The table below represents the scope of Swagelok FX series hose assemblies covered by this submission for CRN approval. These hose assemblies have been evaluated in accordance with ASME B31.3 and ISO 10380. The referenced product catalogues do not represent the full scope of the submission but rather detail some of the most common options.

#### **Summary Table**

Product Pressure Retaining		End Connection & Sizes	Nom. Hose Size	Maximum Working Pressure in (Psig)		Design Code of
301100	Material		(in.)	@ Min. Temp.	@ Max. Temp.	Construction
	<u>Core:</u>	Tube Fitting 1/4" – 1/2", 4-10 mm [TA, TM, SL, SM]  NPT Female 1/8" – 1/4" [PF]		6000 @ -325°F	4236 @ 1000°F	
	316L SS (ASTM A240)  Braid: 321 SS (ASTM A580) Or 316L SS (ASTM A580) Or 316L SS (ASTM A240)  Weld Collar: 304 SS (ASTM A269)  End Connections: Strain- Hardened 316 SS (ASTM A479)	NPT Male 1/8" – 1/2" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 1/4" – 1/2" [MT] Female ISO/BSP Tapered Threads (ISO 7) 1/4" [FT]	1/4	6000 @ -60°F	5640 @ 400°F	ASME B31.3, ISO 10380
Series (AS <sup>-</sup> Metal Hose <u>Wel</u>		Male Swivel Nut VCR ¼" [RM] Female VCR Fitting ¼" [RF]		5500 @ -325°F	3883 @ 1000°F	
		Tube Fitting 12mm [TM]		5365 @ -325°F	3787 @ 1000°F	
		NPT Female 3/8" [PF]		5300 @ -60°F	4982 @ 400°F	
		Tube Butt Weld 1/4" [TB]		5100 @ -325°F	3600 @ 1000°F	
		NPT Female ½" [PF]		4900 @ -60°F	4606 @ 400°F	
		Tube Butt Weld ½" [TB]		3700 @ -325°F	2612 @ 1000°F	
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2" [RF]		3000 @ -325°F	2118 @ 1000°F	



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Product Series	Pressure Retaining Material	End Connection & Sizes	Nom. Hose Size (in.)	Pres in (F @ Min.	Working sure Psig) @ Max. Temp.	Design Code of Construction
FX Series Metal Hose		Tube Fitting 1/4" – 1/2", 4-12 mm [TA, TM, SL, SM] Female VCO Fitting 1/2" [VF] Male Swivel Nut VCR 1/4" [RM] Female VCR Fitting 1/4" [RF] NPT Female 1/4" – 1/4" [PF] NPT Male 1/4" – 1/2" [PM] Male ISO/BSP Tapered threads (ISO 7) 1/4" – 3/8" [MT]  NPT Female 1/2" [PF]  Tube Butt Weld 1/2" [TB]  Tube Butt Weld 3/8" [TB]  Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2" [RF]  Tube Fitting 1/4" – 3/4", 6-18 mm [TA, TM, SL, SM] Male Swivel Nut VCR 1/4" [RM] Female VCR Fitting 1/4" [RF] Female VCO Fitting 1/2" [VF] NPT Female 3/8-1/2" [PF] NPT Male 1/4" – 3/4" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 3/8" – 1/2" [MT] Female ISO/BSP Tapered Threads (ISO 7) 1/2" [FT]  NPT Female 1" [PF]				~ -
		Tube Butt Weld ½" [TB]		3700 @ -325°F	2612 @ 1000°F	
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2" [RF] Male Swivel Nut VCR 3/4" [RM]		3000 @ -325°F 2800	2118 @ 1000°F 1976	
		Female VCR Fitting 3/4" [RF]		@ -325°F	@ 1000°F	

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Product Series	Pressure Retaining Material	End Connection & Sizes	Nom. Hose Size (in.)	Pres in (F @ Min.	Working sure Psig) @ Max.	Design Code of Construction
		T. I. 5''' 4 /0" 4" 40 00	()	Temp.	Temp.	
	etal Weld Collar:	Tube Fitting 1/2" – 1", 12-20 mm [TA, TM, SL, SM] Female VCO Fitting 1/2" – 3/4" [VF]		3600 @ -325°F	2541 @ 1000°F	
		NPT Female 1/2"-3/4" [PF] NPT Male 1/2" – 1" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 1/2"-1" [MT] Female ISO/BSP Tapered Threads (ISO 7) 3/4"-1" [FT]	3/4	3600 @ -60°F	3384 @ 400°F	
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2"-1" [RF]		3000 @ -325°F	2118 @ 1000°F	
		Male Swivel Nut VCR 5/8"-3/4" [RM] Female VCR Fitting 3/4" [RF]		2800 @ -325°F	1976 @ 1000°F	
Series		Tube Butt Weld 3/4"-1" [TB]		2400 @ -325°F	1694 @ 1000°F	
Metal Hose		Tube Fitting 1/2" – 1-1/4", 16-28 mm  [TA, TM, SL, SM]  Male Swivel Nut VCR 1" [RM]  Female VCR Fitting 1" [RF]  Female VCO Fitting 1" [VF]		3000 @ -325°F	2118 @ 1000°F	
		NPT Female 1" [PF] NPT Male 1/2" – 1" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 1" [MT] Female ISO/BSP Tapered Threads (ISO 7) 1" [FT]	1	3000 @ -60°F	2820 @ 400°F	
		Male Swivel Nut VCR 3/4" [RM] Female VCR Fitting 3/4" [RF]		2800 @ -325°F	1976 @ 1000°F	
		Tube Butt Weld 3/4"-1" [TB]		2400 @ -325°F	1694 @ 1000°F	

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Product Series	Pressure Retaining Material	End Connection & Sizes	Nominal Hose Size (in.)	Pres	Working sure Psig)  @ Max. Temp.	Design Code of Construction
	<u>Core:</u> 316L SS	Tube Fitting 1-1/4" – 1-1/2", 28- 32 mm [TA, TM, SL, SM]		2600 @ -325°F	1835 @ 1000°F	
	(ASTM A240) <b>Braid:</b> 321 SS	NPT Female 1-1/4" [PF] NPT Male 1" – 1-1/4" [PM] Male ISO/BSP Tapered threads (ISO 7) 1-1/4" [MT]	1-1/4	2600 @ -60°F	2444 @ 400°F	
,	(ASTM A580) or	Tube Butt Weld 1-1/4" [TB]		2400 @ -325°F	1694 @ 1000°F	
FX Series Metal	316L SS (ASTM A240)	Tube Fitting 1-1/2", 38 mm [TA, TM, SL, SM] Tube Butt Weld 1-1/2" [TB]		2200 @ -325°F	1553 @ 1000°F	ASME B31.3, ISO 10380
Hose	(ASTM A269)  End  Connections: Strain- Hardened	NPT Female 1-1/2" [PF] NPT Male 1" – 1-1/2" [PM] Male ISO/BSP Tapered threads (ISO 7) 1-1/2" - 2" [MT]	1-1/2	2200 @ -60°F	2068 @ 400°F	
		Tube Fitting 2" [TA, SL] Tube Butt Weld 2" [TB]	2	1675 @ -325°F	1182 @ 1000°F	
(A		NPT Male 1-1/2" – 2" [PM] Male ISO/BSP Tapered threads (ISO 7) 2" [MT]	2	1675 @ -60°F	1574 @ 400°F	

#### **Product Illustration**

All end connections are welded onto the hose using weld collars.

### **Boilers and Pressure Vessels Safety** Program 321 SS Weld double-braid layers 316L SS core 316 SS end connections 304 SS weld collar



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#### **Product Options:**

Additional options that do not affect pressure and/or temperature ratings may be made available within the scope of this approval. Examples of these would include the following:

### **Braid Options**

316L SS

#### **Cover Options**

- Armor guard Interlocking, flexible 302 stainless steel.
- Fire jacket Woven fiberglass coated with specially compounded aerospace-grade silicone rubber
- Thermosleeve Braided fiberglass with saturated synthetic material coating.

#### Tag and Marking Options

- Mat tag Polyester tag with customer-specified text
- Lanyard tag Stainless steel tag with customer-specified text
- Clamp tag Stainless steel tag with customer-specified text

#### **End Connection Seals or Sealant Options**

- VCO O-rings
- VCR Gasket
- Pipe Thread ends thread sealant

#### **Quality System**

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. The Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate. The Swagelok FX series hose assemblies are manufactured at Hose Master and at Swagelok Company location in Solon, Ohio.

#### References

The product catalog does not represent the full scope of the registration but rather details some of the most common options.

Hose Assemblies, Bulk Hose, and End Connections Product Catalog MS-01-180

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## **Attachment A. Swagelok Manufacturing Locations**

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

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Swagelok Company 29500 Solon Road Solon, Ohio 44139 USA	Swagelok Company (Falon 1) 348 Bishop Road Highland Heights USA  Technical Standards and Safety Authority Policy Standards and Safety Authority Policy Standards and Safety Authority Program Ohio 44143 Program
Swagelok Company (Highland)	Swagelok Company (Falon 2)
318 Bishop Road	358 Bishop Road
Highland Heights, Ohio 44143	Highland Heights, Ohio 44143
USA	USA
Swagelok Company (OFC)	Swagelok Company (HPF)
29495 F.A. Lennon Drive	6050 Cochran Road
Solon, Ohio 44139	Solon, Ohio 44139
USA	USA
Swagelok Company (Atlantic)	Swagelok Company (Snow Metal)
26651 Curtiss Wright Parkway	6060 Cochran Road
Willoughby Hills, Ohio 44092	Solon, Ohio 44139
USA	USA
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Hose Services Company (SHSC)	Swagelok Company (Strongsville)
29900 Solon Industrial Parkway	15400 Foltz Road
Solon, Ohio 44139	Strongsville, Ohio 44119
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man